## REMARKS/ARGUMENTS

Claims 1, 8, 10-11, 13 and 14 have been amended. Support for the amendment is found at specification page 1, lines 6-14. Support for new Claims 18-19 is found at specification page 7, lines 9-11 and page 13, lines 7-15. No new matter has been added.

The rejection of Claims 1-4, 6-10, 12, 15-17 under 35 U.S.C. 103(a) as being unpatentable over Warnes (2003/0022012) in view of Schaeffer (6,123,997) is traversed.

Warnes discloses an aluminide bondcoat. However, Warnes does not disclose "treating the surface of the substrate with a ceramic powder mainly having a crystal structure which is the same as that of alumina in the alpha crystal structure to form fine scratches on the surface of the substrate" as in amended Claim 1. Furthermore, the aluminide bondcoat of Warnes is thermally grown (See, Warnes, paragraph [0034]). On the contrary, the method as in amended Claim 1 deposits an alumina layer of alpha crystal structure on a substrate.

The secondary reference to <u>Schaeffer</u> does not cure the deficiencies of <u>Warnes</u> because <u>Schaeffer</u> does not disclose forming fine scratches on the surface of the substrate of and depositing an alumina layer of alpha crystal structure on a substrate amended Claim 1.

Therefore, <u>Warnes</u> in combination with <u>Schaeffer</u> cannot make obvious present Claim 1 and the claims dependent therefrom.

Additionally, both <u>Warnes</u> and <u>Schaeffer</u> carry out the coating at a high pressure. In detail, the coating of <u>Warnes</u> is carried out at a pressure of 150 torr (≈2×10<sup>4</sup> Pa) (See, <u>Warnes</u>, Page 3, paragraph [0026]) and the oxidation in <u>Schaeffer</u> is carried out at a pressure of from 7 to 103 MPa (See, <u>Schaeffer</u>, Col.5, lines 34-48).

On the contrary, the alumina film of the present application may be formed at a low pressure of 0.75 Pa (See, specification page 13, lines 7-15, and new Claim 19).

Furthermore, <u>Warnes</u> emphasizes that "[t]he optimum fully transformed alpha alumina layer cannot be formed during the EB-PVD pre-heat cycle, or any other thermal

process at reduced oxygen pressure and temperature below 1950 degrees F" (See, page 4,

paragraph [0042]). Schaeffer also discloses that a temperature of at least 2000°F is required to

produce an alumina scale of at least 90%  $\alpha$ -alumina coating (see, Col.6, lines 1-9).

On the contrary, Applicants teach, in one embodiment, depositing the alumina film

mainly in alpha crystal structure at a temperature of 650 to 800°C (1202-1472°F) on the

substrate (See, specification page 12, and Claim 13 and new Claim 18).

Applicants respectfully note that MPEP 2141.02 VI describes, in part, that "A prior

art reference must be considered in its entirety, i.e., as a whole, including portions that would

lead away from the claimed invention." Applicants submit that the Office has failed to

consider Warnes as a whole, and that if Warnes is considered as a whole, as described above,

Warnes even in combination with Schaeffer, does not enable one of ordinary skill in the art to

carry out a method as in present Claim 1.

Withdrawal of the rejection is respectfully requested.

Consequently, in view of the present amendment, no further issues are believed to be

outstanding in the present application, and the present application is believed to be in

condition for formal allowance. An early and favorable action is therefore respectfully

requested.

Respectfully submitted,

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